

Tecma®

SELF CENTRING VISE

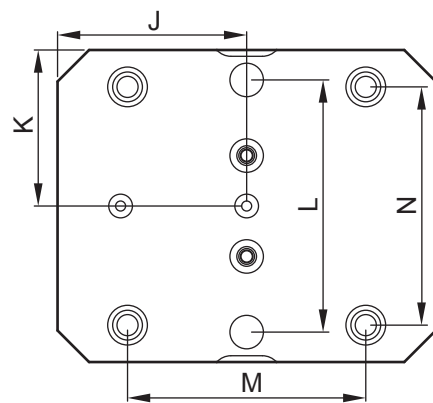
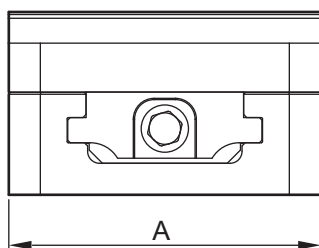
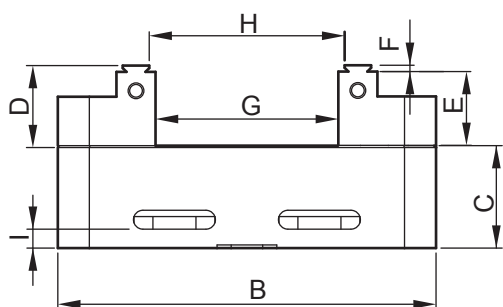
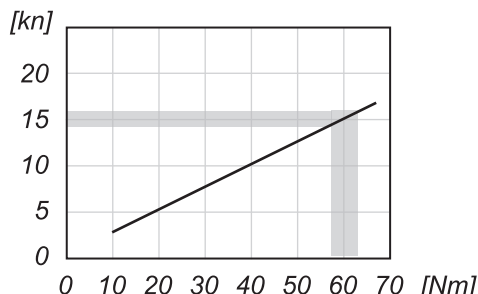
SCV127

同動求心虎鉗

PAT.



夾持曲線圖
(CLAMPING CURVE)



Unit/mm

MODEL	A	B	C	D	E	F	G	H	I	J	K	L	M	N
SCV1275	127	127	42	33	30	3	46	51	7.62	63.5	63.5	101	96	96
SCV1276	127	153	42	33	30	3	72.5	79	7.62	76.5	63.5	101	96	96
SCV1278	127	210	42	33	30	3	122	127	7.62	101.5	63.5	101	96	96

- Self Centring Precision Vise is suitable for 4 and 5 Axis CNC Rotary Table usage, either in horizontal or vertical machining.
同動式求心虎鉗適用四軸，五軸，CNC分度盤，立臥式CNC銑床之精密加工。
- Vise precision of its center repetition position is $\pm 0.01\text{mm}$.
虎鉗中心重覆定位精度可保持 $\pm 0.01\text{mm}$ 。
- Using high quality alloy steel. Slideway has high frequency heat treatment at HRC 45 or more to keep the accuracy and its long use life.
虎鉗本體材質使用合金鋼，滑軌經高週波熱處理HRC45以上，可保持高耐磨性。
- Vise hard jaw material is full Steel and heat treatment at HRC 55° or more.
Owing to its good design to use both sides of jaw since it is exchangeable.
虎鉗鉗口採用全鋼材質，經熱處理硬度高達HRC55° 以上，可拆換方向使用，變化性與互換性極佳。
- Special design for the Self Centring Precision Vise to prevent work piece from bending during clamping and machining. Thus, it has the best solution in clamping the work piece.
虎鉗特殊的結構設計，夾持工件時所產生的下壓力能有效防止工件上浮情形，鎖固力極佳。



合鋼股份有限公司
AUTO SUPER CO., LTD.

43643 台中市清水區中央北路2之26號
No.2-26, Jhongyang N. Rd., Cingshuei Dist., Taichung City 43643, Taiwan
Tel:886-4-26281790 Fax:886-4-26281792
http://www.autosuper-vise.com
E-mail:autosupe@ms15.hinet.net