

CNC-A90



ZNC-90



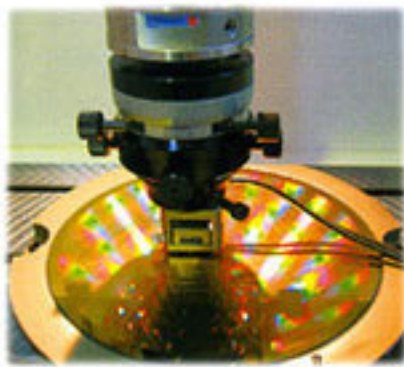
M-90



- 256組放電參數隨程式自動改變
256 sets of generator parameters which can be automatically.
- 一個單節可完成自動十段修細
Automatic 10-step fine machining in single pass.
- 具中/英文畫面及公/英制切換功能
Chinese/English display and SI/English unit conversion.
- 具副程式編輯功能
Sub-program editing function.
- 具三軸同動及直線加工功能
3-axis simultaneous movement and linear machining.
- 具圓柱及方柱搖動及擴孔功能
Square and circle enlargement and orbit machining.
- 具圓弧軌跡放電功能
Arc course EDM function.
- 具向量角度放電功能
Vector and angle EDM function.

● ZNC-90

● + ● CNC-A90



真圓度軌跡檢測
HEIDENHAIN KGM Grid Encoder



機械定位精度偏差補償
Position deviation compensation



內藏式照明防火偵測系統
Hidden illuminating fire-proof sensor



內藏式旋轉軸(C軸)
Build-in rotation axis (C-axis)



Z軸直線加工
Z-axis linear machining



直線位移加工
Linear-move machining



三軸直線加工
3-axis linear machining



三軸同動直線加工
Simultaneously 3-axis linear machining



方擴孔
Square hole expansion



圓柱擴孔
Cylinder hole expansion



旋轉角度定位加工
C-axis rotation angle positioning machining



C軸螺牙加工
C-axis thread machining



C軸旋轉加工
C-axis rotation machining



C軸齒條加工
C-axis rack machining

機台規格 (SPECIFICATION)		CNC-C90	CNC-A90	ZNC-90	M-90
工作槽尺寸	WORK TANK DIMENSIONS	1240X700X435	1240X700X435	1240X700X435	1240X700X435
工作台尺寸	WORK TABLE DIMENSIONS	800X450	800X450	800X450	800X450
三軸加工行程	XYZ AXIS TRAVEL DIMENSIONS	500X400X400	500X400X400	500X400X400	500X400X400
主軸與工作台最大距離	DISTANCE BETWEEN MAIN AXIS TO TABLE	500 mm	650 mm	650 mm	650 mm
Z軸輔助行程	AUXILIARY TRAVEL OF Z AXIS	—	—	—	—
最大工件重量	MAX. WORKPIECE WEIGHT	1350 kgs	1350 kgs	1350 kgs	1350 kgs
最大電極重量	MAX. ELECTRODE WEIGHT	150 kgs(C軸11kg)	200 kgs	200 kgs	200 kgs
加工液容量	MAX. CAPACITY OF DIELECTRIC	600 Liters	600 Liters	600 Liters	600 Liters
最大加工速度	MAX. MACHINING SPEED	480 mm ³ /min	480 mm ³ /min	480 mm ³ /min	480 mm ³ /min
最小電極消耗比	MIN. WEAR RATE	<0.1%	<0.1%	<0.1%	<0.1%
最佳表面粗糙度	THE BEST SURFACE FINISH	<Ra0.16 μm	<Ra0.16 μm	<Ra0.18 μm	<Ra0.18 μm
最大輸出電流	MAX. OUTPUT CURRENT	60 A	60 A	60 A	60 A
電源容量	INPUT POWER	4.06 KVA	4.06 KVA	4.06 KVA	4.06 KVA
機械總體積	MACHINE L x W x H	2050X1685X2435	2050X1685X2435	2050X1685X2435	2050X1685X2435
機械總重	TOTAL WEIGHT OF MACHINE UNIT	2430 kgs	2430 kgs	2580 kgs	2580 kgs

茗亞精密機械股份有限公司
NEUAR PRECISION MACHINERY CO.,LTD.

地址：新北市泰山區漢口街23號
No.23, Hankou St., Taishan Dist.,
New Taipei City 24353, Taiwan
TEL:886-2-29015223 FAX:886-2-29015096
Customer service:886-2-29015268
EMAIL:neuar.edm@msa.hinet.net
http://www.neuar-edm.com