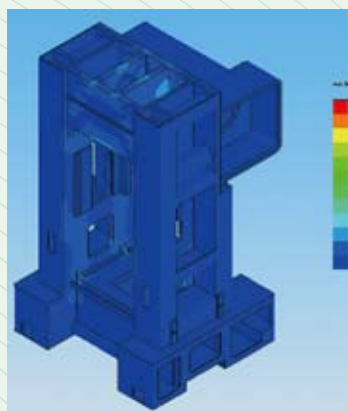


KNUCKLE JOINT PRESS with Link Motion drive

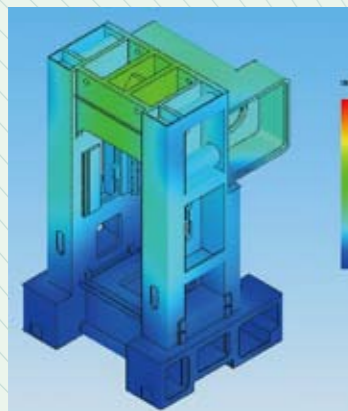
精沖鍛壓-肘節連桿沖床

New Design 新設計

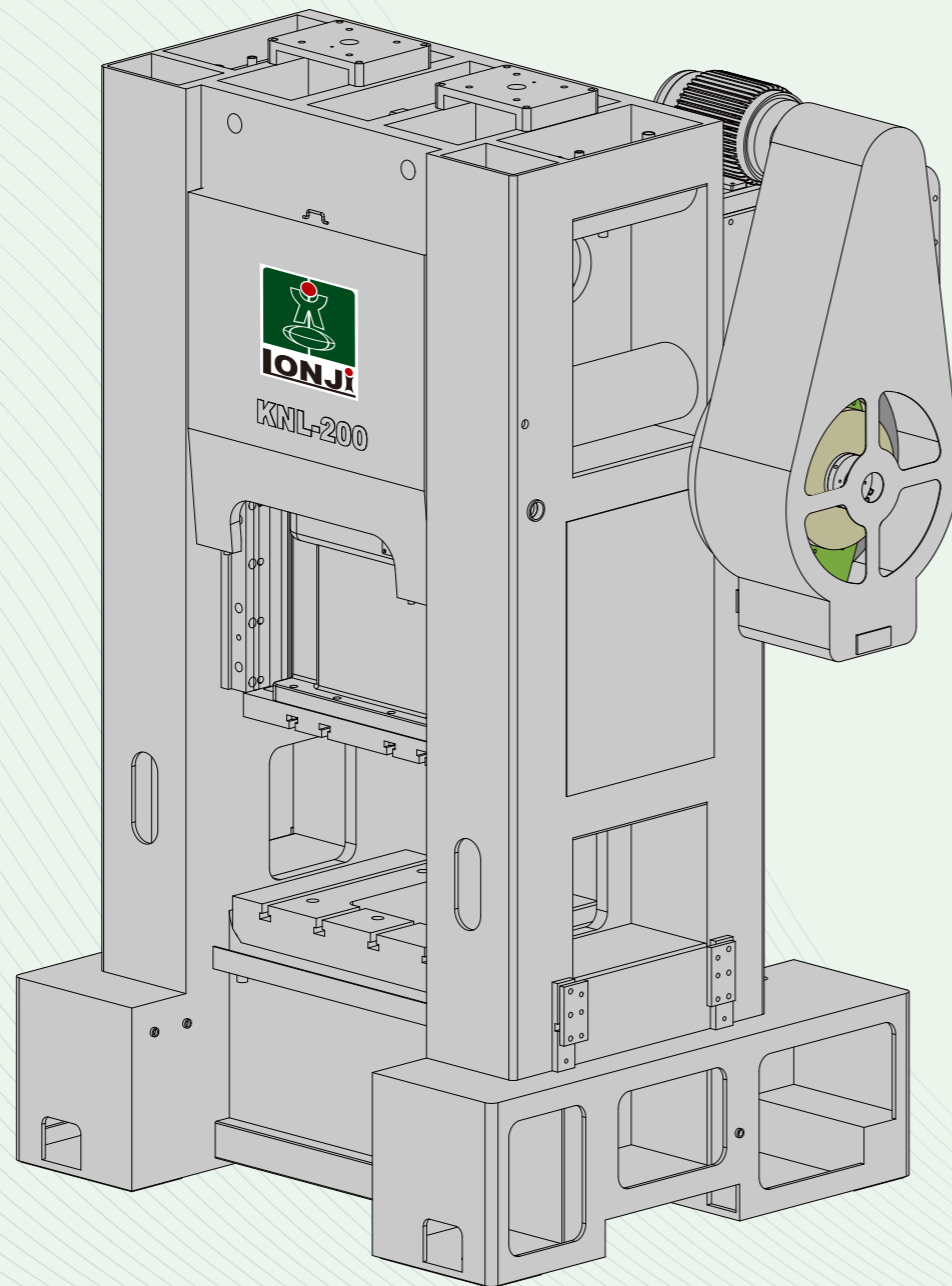
- Move the gear to the back to enhance body stability.
齒輪箱後移 增強台身穩定性



低應力殘留 Low Residual Stress



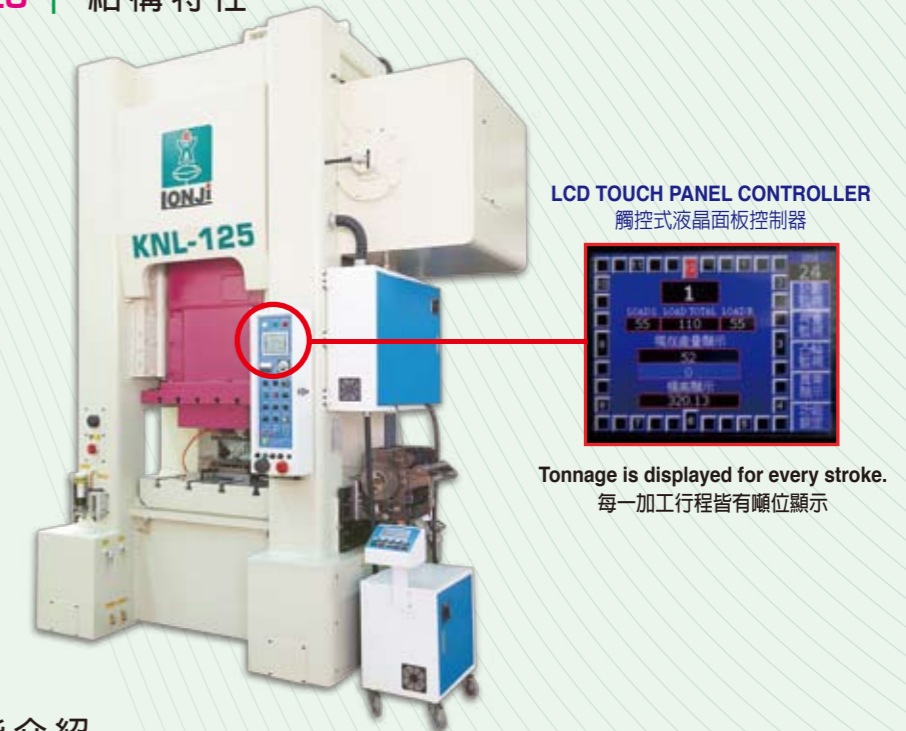
低變形量 Low Deformation



STRUCTURE FEATURES | 結構特性

專利證號：
 (中華民國) 第D142475號
 (中華民國) 第I 229033號
 (中華民國) 第I 244428號
 (中國) 第1610755號

PATENTS:
 (R.O.C.) No. D142475
 (R.O.C.) No. I 229033
 (R.O.C.) No. I 244428
 (China) No. 1610755

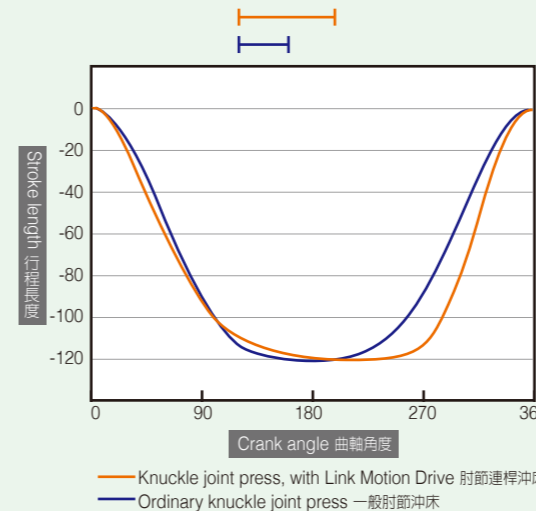


LCD TOUCH PANEL CONTROLLER
觸控式液晶面板控制器

Tonnage is displayed for every stroke.
每一加工行程皆有噸位顯示

ADVANTAGES | 功能介紹

About **70%** longer processing time than ordinary knuckle joint press 加工時間比一般肘節沖床約長**70%**



- 四柱結構 變形量平均 ▪ Four frame posts to get more balanced deformation
- 以沖鍛複合成型省去二次加工 ▪ Eliminate or reduce secondary machining
- 產品良率高 ▪ Higher material yield
- 更一致的產品精度與質量的統一 ▪ More consistent product precision with uniform quality
- 最佳材料流動 ▪ Optimum material flow
- 產品金相佳 ▪ Improved surface finish
- 强度高 表面品質佳 ▪ Increased product strength and grain improvement

SPECIFICATIONS | 產品規格

Model	型號	單位(Unit)	KNL-125	KNL-200
Machine Size (LxWxH)	機台尺寸	mm	2500x1855x3150	2805x2260x3740
Capacity	加工噸位	Ton	125	200
Capacity Rating point	能力發生點	mm	3	3
S.P.M	行程數	S.P.M	30-55	30-45
Stroke Length	行程長度	mm	60-150	60-150
Die Height	模高	mm	350	400
Slide Adjustment	滑塊調整量	mm	50	50
Bolster Area (LR x FB)	台盤面積	mm	890 x 640	1050 x 800
Slide Area	滑塊面積	mm	890 x 640	1050 x 800
Main Motor	主馬達	HP x P	7.5 x 4	10 x 4
Slide Adjustment Motor	滑塊調整馬達	HP x P	0.4 x 4	0.75 x 4

- SPM can be increased by shortening Stroke Length on custom-made basis.
可依客戶要求，以縮短行程的方式來增加行程數。
- Long Jyi Machinery Co., Ltd. reserves the rights to modify the specification & features, due to product improvements, without further notification. 規格異動時，恕不另行通知。